THE EXPOSURE OF COTTON SEEDS IN AN ENZYMATIC MANNER

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ABSTRACT

Studies conducted on the enzymatic hydrolysis of the fibrous residue after mechanical exposure of seeds showed that the delint has a higher reactivity compared to lint and cotton fiber [1,2]. In this regard, the possibility of enzymatic hydrolysis of the fibrous part of the seeds without preliminary removal of the fiber was tested.

Important factors affecting the efficiency of enzymatic hydrolysis of cellulose are the qualitative and quantitative composition of the cellulase complex, as well as the kinetic parameters of the active components [2,3,4,5].

In this regard, the first task that is usually solved in the development of the method of enzymatic hydrolysis of this cellulosic raw material is the choice of the most active composition of enzyme preparations. Therefore, we were the first to select the composition of enzymes for hydrolysis of the cotton seed undercoat. The results are presented in table 1. As can be seen from table 1, complete exposure of the seeds is achieved in 3 to 6 hours. In this case, glucose is formed from the outflow with a yield of 3-8 g/1.

Table 1. The effect of the ratio of celoveridine GHx and pectofoetidine GHx on theduration of exposure of cotton seeds.

 $E = 50 \text{ eg/r}, \quad E = 3\%, \quad S = 50 \text{ mr}, \quad t = 45^{\circ}$

The composition of the	Cell / Pectof	Bare time,	The initial	Glucose	Bare	unexposed
enzyme preparation	Ratio	hours	exposure rate	yield, g / l	seeds	seeds
Celloviridine	1.1	4	0.17(0.704	10	21
pectofoetidine	1:1	4	0,176	0,704	19	31
Celloviridine	0.1	2	0.240	1.050	20	30
pectofoetidine	2:1	3	0,349	1,056	30	20

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Celloviridine	3:1	4	0,521	2,156	41	9
pectofoetidine						-
Celloviridine	4:1	3	0,831	2,920	50	_
pectofoetidine			0,001	_,>_0	00	
Celloviridine	5:1	4	0,656	2,420	39	11
pectofoetidine						
Celloviridine	6:1	4	0,315	1,298	44	6
pectofoetidine	0.1	-	0,515	1,270		U
Celloviridine	1:2	4	0,239	1,078	3	47
pectofoetidine						47
Celloviridine	1:3	4	0,441	1,051	11	39
pectofoetidine		+	0,441	1,031	11	37
Celloviridine	1:4	6	0,170	1,029	16	24
pectofoetidine	1.4	U	0,170	1,027	10	24
Celloviridine	3:2	3	0,623	2,820	50	
pectofoetidine		5	0,025	2,020	50	-

The most effective were two enzyme preparations, celoveridin GZx and pectofoetidin GZx in a ratio of 3: 2. This composition for 3 hours completely exposed the seeds with a glucose yield of 2.8 g / L.

As can be seen from table 2. the concentration of the enzyme preparation can be increased to 3% by reducing the time of enzymatic hydrolysis to 3 hours. A further increase in the concentration of the enzyme does not make sense, since it no longer reduces the time of complete exposure of the seeds.

Table 2. Cotton seed treatment time depending on the concentration of the enzymepreparation

N⁰	Enzyme	Processing time	Seed exposure	Glucose	Bare	Unexposed
	concentration	0.5% surfactant	time, hours	yield g / l	seeds	seeds
1	0,1	1 час	8	0,11	48	2
2	0,25	1 час	6	0,352	42	8
3	0,5	1 час	7	0,638	50	-
4	0,75	1 час	5	0,506	42	8
5	1,0	1 час	5	0,704	41	9

 $E=50 \text{ eg/r}, \quad E=3\%, S=50 \text{ mit}, t=45^{\circ}$

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6	1,25	1 час	5	1,034	44	6
7	1,5	1 час	5	1,54	45	5
8	2,0	1 час	3	0,902	33	17
9	2,5	1 час	3	2,2	49	1
10	3,0	1 час	3	3,04	50	-
11	3,5	1 час	3	2,89	50	-

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The study of seeds after enzymatic exposure to germination showed that they do not lose their biological activity, i.e. seed germination was the same as in the control, after exposure to concentrated sulfuric acid 93.4 2.4.

Existing methods of exposing seeds are energy-intensive (mechanical, aerodynamic) or environmentally harmful (chemical). Our proposed method is energy-efficient and environmentally friendly. The cost of enzyme preparations can pay off as a result of the sale of glucose syrup, which is a valuable product for the chemical, microbiological and food industries. Along the way, the problem of disposing of the subfill that remains during mechanical and aerodynamic exposure of seeds is solved.

Thus, as a result of our research, a method of enzymatic hydrolysis of the cotton seed undercoat has been developed, which can be used in seed production to obtain bare seeds.

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